



## ASSEMBLY INSTRUCTIONS

# NRB-4 STEELSITES™ ALL-STEEL CIRCULAR BENCH

**READ ALL INSTRUCTIONS THOROUGHLY BEFORE YOU BEGIN.**

### CHECK ALL PARTS

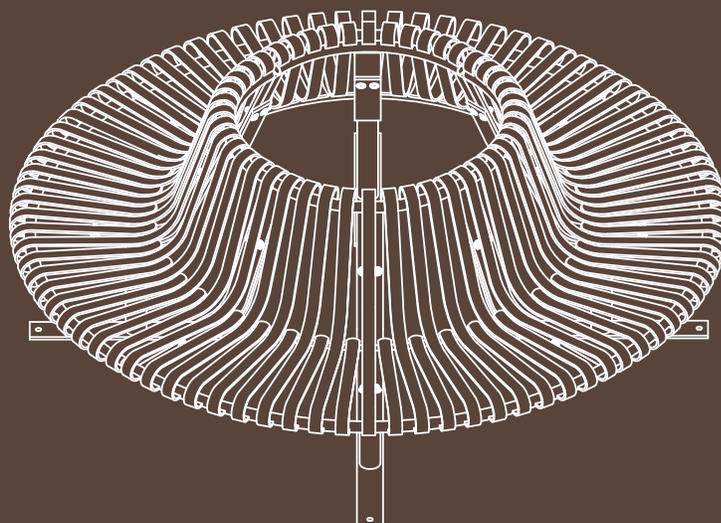
Be certain there are no missing parts  
Be certain all required tools are available

### REQUIRED TOOLS

9/16-inch Wrench or Ratchet  
7/32-inch Allen Wrench  
4 towels (or something soft) for the seat to rest on to protect the finish

### ASSISTANCE REQUIRED

2 people are recommended to assemble product  
- Necessary to handle, fit, and secure components  
- Heavy lifting required



### DELIVERY, STORAGE, AND HANDLING

Delivery: Deliver products to site in manufacturer's original unopened containers and packaging. Upon delivery, examine packages immediately to ensure all products are complete and undamaged.

Storage: Store products in a protected, dry area in manufacturer's unopened containers and packaging.

Handling: Protect product's finish from damage during handling and installation.

### INSTALLATION

Surface Mount: Clearance for 3/8-inch (9.53mm) anchor bolts (anchor bolts not provided by Victor Stanley). It is not recommended to locate anchor bolts until bench is in place. This Victor Stanley product must be permanently affixed to the ground. Consult your local codes for regulations.

In-Ground Mount: It is not recommended to locate footing(s) until bench is in place. This Victor Stanley product must be permanently affixed in the ground. Consult your local codes for regulations.

### PROTECTION

Protect products prior to installation by having them remain in the manufacturer's packaging and container.

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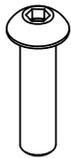
## NRB-4 STEELSITES™ ALL-STEEL CIRCULAR BENCH

### PARTS LIST

H  
A  
R  
D  
W  
A  
R  
E

**A**

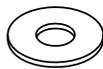
3/8" x 1-1/2" SS  
BUTTON HEAD  
SCREW



x32

**B**

3/8" SS FLAT  
WASHER



x64

**C**

3/8" SS LOCK  
WASHER



x32

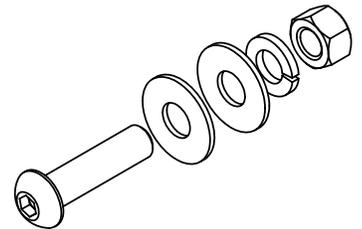
**D**

3/8" SS NUT



x32

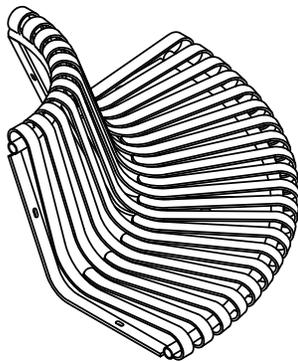
EXAMPLE  
CONFIGURATION



C  
O  
M  
P  
O  
N  
E  
N  
T  
S

**E**

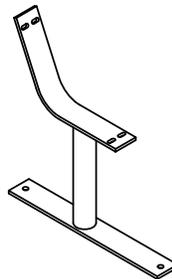
BENCH SECTION



x4

**F**

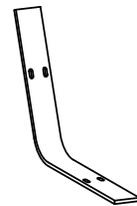
LEG (SURFACE MOUNT  
VERSION SHOWN)



x4

**G**

JOINING PLATE



x4

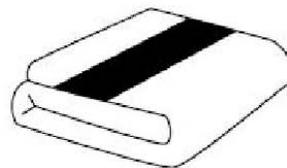
### TOOLS REQUIRED



7/32" ALLEN  
WRENCH



9/16" WRENCH



4 TOWELS (or something  
soft to protect the finish)



HANDS

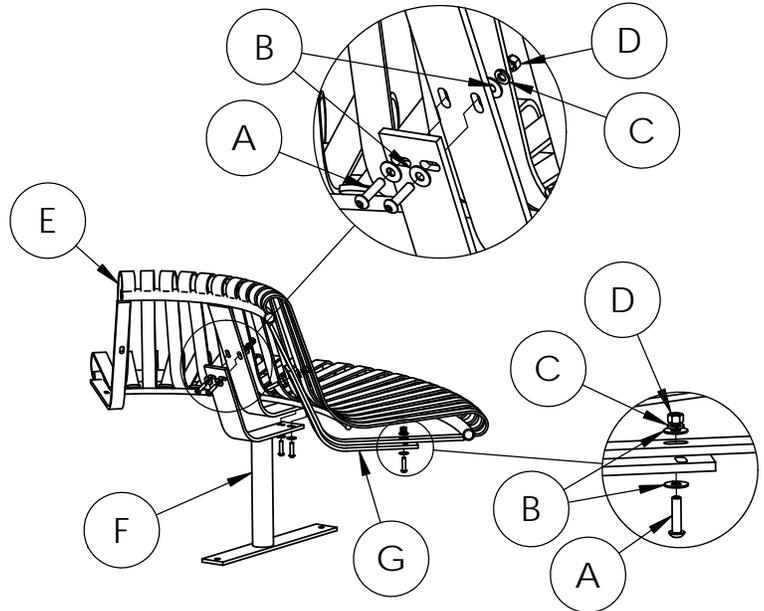
# ASSEMBLY INSTRUCTIONS

## NRB-4 STEELSITES™ ALL-STEEL CIRCULAR BENCH

#1 - Remove all parts from the boxes and bags. Place on a soft surface (towels, cardboard, grass, etc.) to prevent scratching.

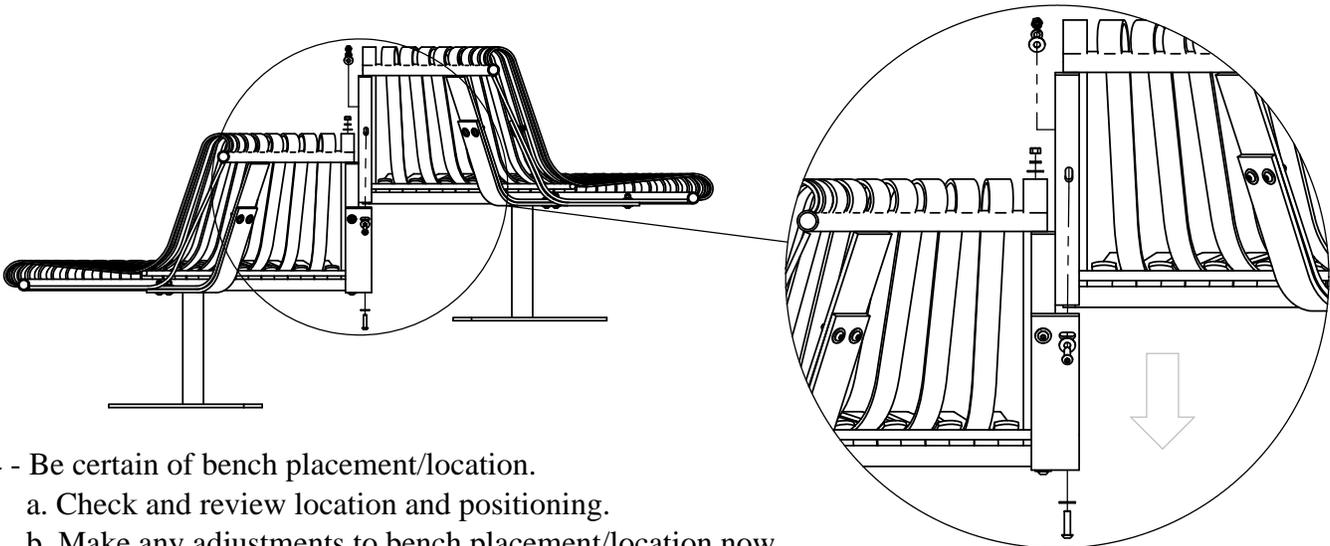
#2 - Attach curved bench section to (1) support leg using the center mount and (1) joining plate. **Hand tighten only!**

Repeat so that (3) bench sections have (1) leg and (1) joining plate attached. The 4th bench section should not have any legs or joining plates at this time.



#3 - Attach 2 of the bench-leg combinations (created in step 2) together using the joining plate, making a half circle. **Hand tighten only!**

a. If necessary due to uneven or irregular surfaces, stainless steel washers (not supplied by Victor Stanley) can be used as shims to make the seating surface line up correctly.



#4 - Be certain of bench placement/location.

- Check and review location and positioning.
- Make any adjustments to bench placement/location now.

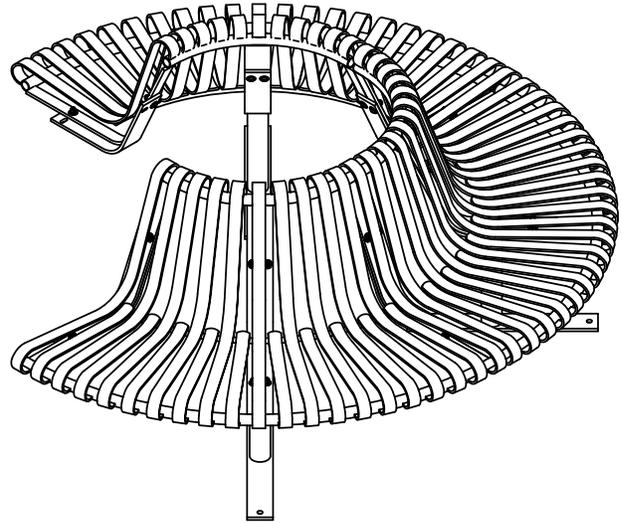
**NOTE:** It is important not to tighten the hardware too much in Steps 2-8 to allow for potential minor adjustments and/or corrections.

## ASSEMBLY INSTRUCTIONS

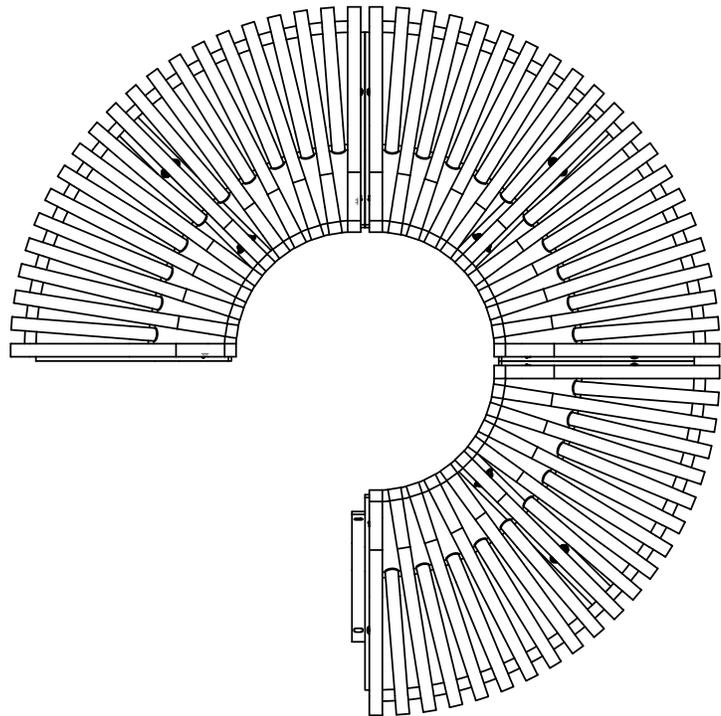
# NRB-4

STEELSITES™  
ALL-STEEL CIRCULAR BENCH

#5 - Attach 3rd bench-leg combination (created in step 2) to the half circle section (created in step 3), making a 3/4-circle. **Hand tighten only!**



#6 - Attach the remaining Joining Plate to the 3/4-circle section. You should have 3 legs and 4 joining plates mounted to the 3/4-circle section at this time.

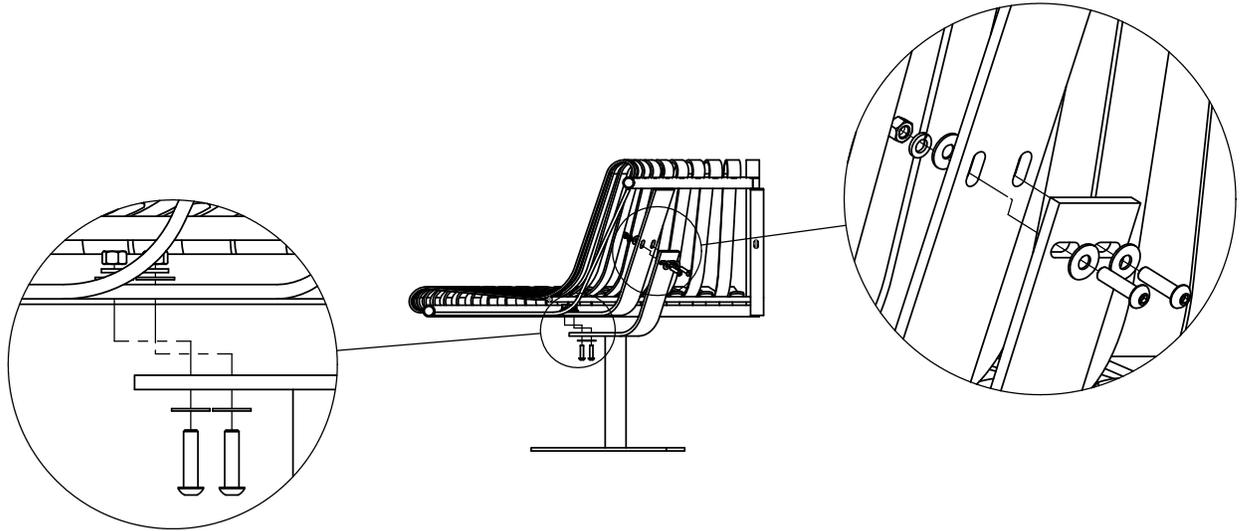


**NOTE:** It is important not to tighten the hardware too much in Steps 2-8 to allow for potential minor adjustments and/or corrections.

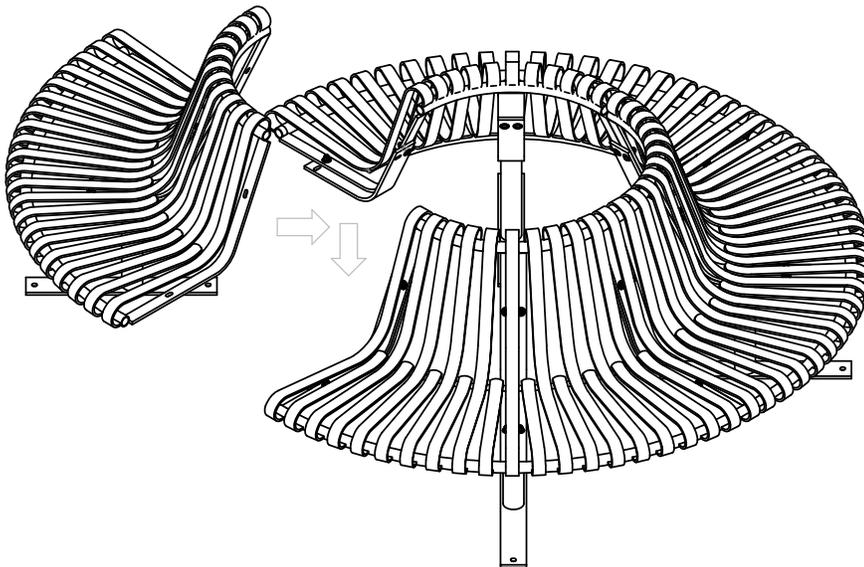
# ASSEMBLY INSTRUCTIONS

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#7 - Attach the last remaining leg to the center mount position of final curved bench section. **Hand tighten only!**



#8 - Attach the final curved bench section to the 3/4 circle. **Hand tighten only!**



**NOTE:** It is important not to tighten the hardware too much in Steps 2-8 to allow for potential minor adjustments and/or corrections.

## ASSEMBLY INSTRUCTIONS

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 STEELSITES™  
ALL-STEEL CIRCULAR BENCH

#9 - Once everything is straight and aligned properly, mechanically tighten all sections using a 7/32-inch Allen Wrench and a 9/16-inch Wrench.

#10 - Carefully inspect the bench again to make sure that all curved sections are aligned and evenly spaced.

#11 - **Surface Mount:** The bench must be permanently affixed to the ground. Consult local codes for regulations. Anchor bolts are not provided.

**In-Ground Mount:** The bench must be permanently affixed in the ground. Consult local codes for regulations.

