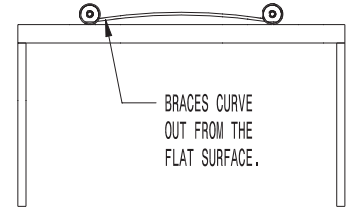


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\* ALL DIMENSIONS ARE IN INCHES \*

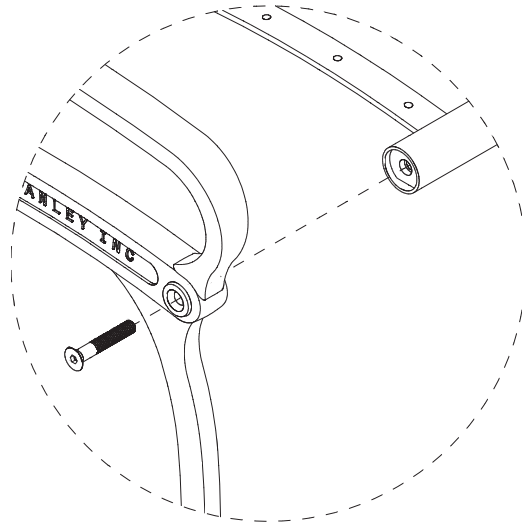
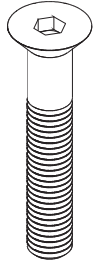
P.O. DRAWER 330 - DUNKIRK, MD 20754 USA  
 TOLL FREE: (800) 368-2573 (USA & CANADA)  
 TEL (301) 855-8300 - FAX (410) 257-7579  
 WEB SITE: HTTP://WWW.VICTORSTANLEY.COM

- 1 - REMOVE ALL PARTS FROM THEIR BOXES AND BAGS. PLACE ON TOWELS OR A SOFT SURFACE TO PREVENT SCRATCHING THE FINISH.
- 2 - LIFT THE SEAT SECTION AND REST IT ON A RAISED SOFT SURFACE WITH SEAT BRACES ORIENTED AS SHOWN.
- 3 - ATTACH ONE CASTING AT A TIME. ALIGN CASTING HUBS WITH TUBING AND SECURE IN PLACE WITH THE PROVIDED FLAT HEAD SCREW USING A 5/16" ALLEN WRENCH OR RATCHET.

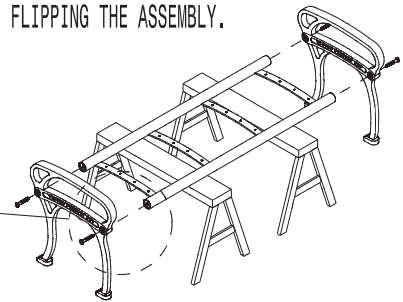


DO NOT FULLY TIGHTEN AT THIS STAGE.

HARDWARE CONFIGURATION



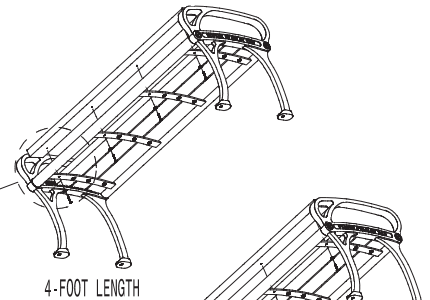
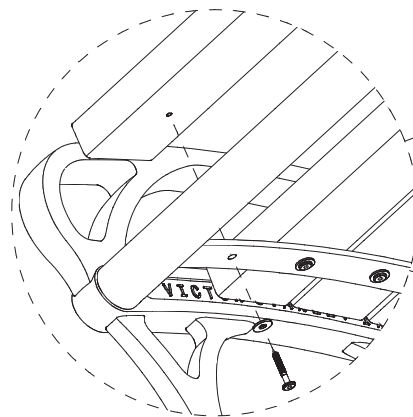
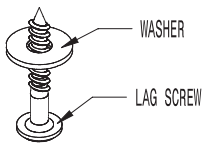
CAUTION: CASTINGS ARE HEAVY.  
 SECURE SEAT SECTION IN PLACE  
 BEFORE ATTACHING TO AVOID  
 TIPPING OR FLIPPING THE ASSEMBLY.



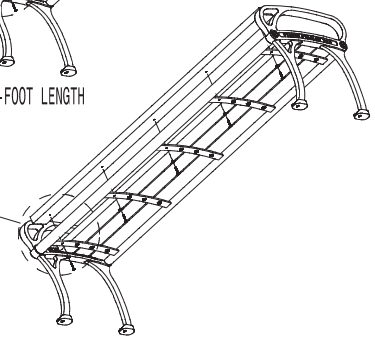
- 4 - PLACE (1) 2" x 4" (NOMINAL) RECYCLED PLASTIC SLAT, PILOT HOLES FACE DOWN, ON THE SEAT SECTION. USE PROVIDED LAG SCREWS AND WASHERS TO LOOSELY SECURE THE SLAT IN PLACE. REPEAT FOR THE REMAINING (3) SLATS.

DO NOT FULLY TIGHTEN AT THIS STAGE.

HARDWARE CONFIGURATION



4-FOOT LENGTH



6-FOOT LENGTH

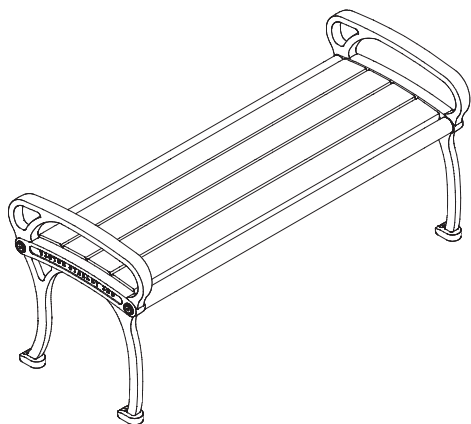


**CM-214**  
 GREENSITES

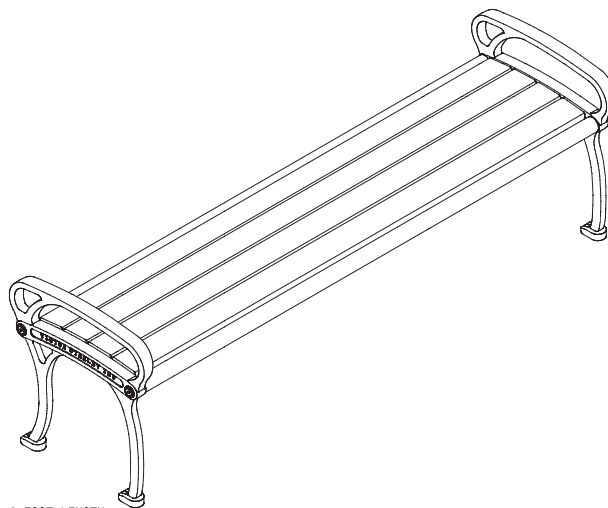
BACKLESS BENCH WITH DUCTILE IRON END FRAMES  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 STANDARD 4-FOOT AND 6-FOOT LENGTHS

5 - ONCE ALL RECYCLED PLASTIC SLATS ARE IN PLACE, REMOVE BENCH FROM RAISED SURFACE. USE LEVEL TO CHECK ALIGNMENT OF BENCH. MAKE SURE EVERYTHING IS PROPERLY SPACED AND ALIGNED. HAND TOOL TIGHTEN LAG SCREWS USING THE PROVIDED HEX DRIVE BIT. FULLY TIGHTEN THE FLAT HEAD SCREWS ATTACHING THE SEAT SECTION TO THE CASTINGS.

## DO NOT OVER TIGHTEN.



4-FOOT LENGTH



6-FOOT LENGTH

## FINAL PRODUCT

NOTES:

1. DUCTILE IRON CASTINGS COME WITH A TEN YEAR WARRANTY AGAINST BREAKAGE.
2. DRAWINGS NOT TO SCALE. DO NOT SCALE DRAWINGS.
3. ALL FABRICATED METAL COMPONENTS ARE STEEL SHOTBLASTED, ETCHED, PHOSPHATIZED, PREHEATED, AND ELECTROSTATICALLY POWDER-COATED WITH T.G.I.C. POLYESTER POWDER COATINGS. PRODUCTS ARE FULLY CLEANED AND PRETREATED, PREHEATED AND COATED WHILE HOT TO FILL CREVICES AND BUILD COATING FILM. COATED PARTS ARE THEN FULLY CURED TO COATING MANUFACTURER'S SPECIFICATIONS. THE THICKNESS OF THE RESULTING FINISH AVERAGES 8-10 MILS (200-250 MICRONS).
4. IT IS NOT RECOMMENDED TO LOCATE ANCHOR BOLTS UNTIL BENCH IS IN PLACE. THIS VICTOR STANLEY, INC. PRODUCT MUST BE PERMANENTLY AFFIXED TO THE GROUND. CONSULT YOUR LOCAL CODES FOR REGULATIONS.
5. ANCHOR BOLTS NOT PROVIDED BY VICTOR STANLEY, INC.
6. FOR HIGH SALT ABUSIVE CLIMATES, HOT-DIP GALVANIZING BEFORE POWDER COATING IS AVAILABLE. HOT-DIP GALVANIZING IS PERFORMED FOR VICTOR STANLEY, INC. BY AN EXPERIENCED QUALIFIED FIRM TO WHICH PRODUCTS ARE SHIPPED FOR GALVANIZING. HOT-DIP GALVANIZING INCLUDES AN AGGRESSIVE PRE-TREATMENT AND IMMERSION IN A TANK OF CHARGED LIQUID ZINC AT OR AROUND 860°F (460°C). THE RESULTING SURFACE IS RESISTANT TO RUST BUT HAS SOME UNEVENNESS RESULTING FROM THE BONDING OF THE ZINC TO THE STEEL SURFACE. AS A RESULT, THE POWDER-COATING SURFACE FINISH OVER THAT GALVANIZED SURFACE MAY EXHIBIT BUMPS, UNEVENNESS, AND MAY NOT BE AS SMOOTH AS THE STANDARD FINISH; THIS UNEVEN AND INCONSISTENT FINISH IS NORMAL FOR GALVANIZING. CONTACT MANUFACTURER FOR DETAILS.
7. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE. CONTACT MANUFACTURER FOR DETAILS.
8. THIS PRODUCT IS SHIPPED PARTIALLY UNASSEMBLED.



**CM-214**  
 GREENSITES

BACKLESS BENCH WITH DUCTILE IRON END FRAMES  
 SHOWN: GENERAL ASSEMBLY INSTRUCTIONS  
 STANDARD 4-FOOT AND 6-FOOT LENGTHS