



NRB-4 STEELSITES™ SERIES

ASSEMBLY INSTRUCTIONS

**READ ALL INSTRUCTIONS THOROUGHLY
BEFORE YOU BEGIN.**

CHECK ALL PARTS

- Be certain there are no missing parts.
- Be certain all required tools are available.

REQUIRED TOOLS

- 9/16-inch Wrench or Ratchet
- 4 towels (or something soft) for the seat to rest on to protect the finish

ASSISTANCE REQUIRED

- 2 people recommended to assemble product
 - Necessary to handle, fit and secure components
 - Heavy lifting

All specifications are subject to change. Contact manufacturer for details.

DELIVERY, STORAGE, and HANDLING

- Delivery:** Deliver products to site in manufacturer's original, unopened containers and packaging. Upon delivery, examine packages immediately to ensure all products are complete and undamaged.
- Storage:** Store products in a protected, dry area in manufacturer's unopened containers and packaging.
- Handling:** Protect product's finish from damage during handling and installation

INSTALLATION

- Clearance:** for 3/8-inch (9.53mm) anchor bolts (anchor bolts not provided by Victor Stanley, Inc.)
- Mounting:** It is not recommended to locate anchor bolts until bench is in place. This Victor Stanley, Inc. product must be permanently affixed to the ground. Consult your local codes for regulations.

PROTECTION

- Protection:** prior to installation by having them remain in the manufacturer's packaging and container.



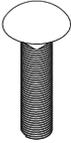
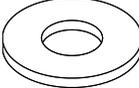
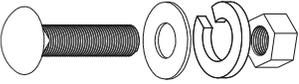
Should you have any problems, please contact Victor Stanley, Inc.

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PARTS LIST

HARDWARE

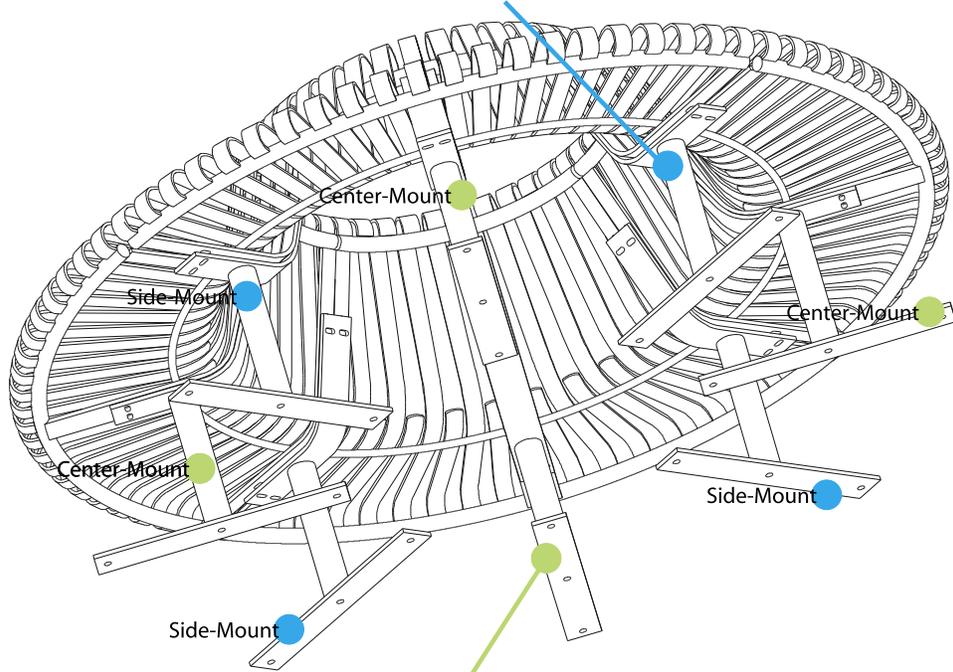
<p>A x32</p>  <p>3/8-inch x 1-1/2-inch SS CARRIAGE BOLTS</p>	<p>B x32</p>  <p>3/8-inch LOCK WASHER</p>	<p>C x32</p>  <p>3/8-inch SS FLAT WASHER</p>	<p>D x32</p>  <p>3/8-inch SS NUTS</p>	 <p>EXAMPLE CONFIGURE FOR USE</p>
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COMPONENTS

BENCH SECTION
x4

LEG
x8

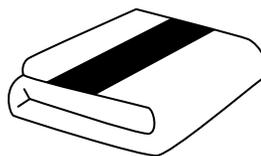
4 legs will be used at the "Side-Mount" Leg Position, where the benches join.



4 legs will be used at the "Center-Mount" Leg Position.

TOOLS REQUIRED

9/16-inch WRENCH or RATCHET



4 TOWELS
(or something soft to protect finish)



HANDS



STEP #1 Remove all parts from their boxes and bags, and place on a soft surface to prevent scratching (cardboard, grass, etc...).

#2 Attach Curved bench section on 2 support legs using the center mount and 1 side mount. Hand tighten only!

Repeat so that 3 bench sections have only those 2 legs attached. (4th bench section should not have any legs attached at this time)

#3 Attach 2 of the bench-leg combinations (created in step 2) together using the support leg, making a half circle. Hand tighten only!
a. If necessary due to uneven or irregular surfaces stainless steel washers can be used as shims, (not supplied by Victor Stanley, Inc.) to make the seating surface line up correctly.

#4 Be certain of bench placement/location.
a. Check and review location and positioning.
b. Make any adjustments to bench placement/location now.

#5 Attach 3rd bench-leg combination (created in step 2) to the half circle section (created in step 3), making a 3/4 circle. Hand tighten only!

#6 Attach 1 support leg on remaining join section of 3/4 circle section. You should have (7) total legs mounted to the 3/4 circle section at this time.

#7 Attach the last remaining leg to center mount position of final Curved bench section. Hand tighten only!

#8 Attach final Curved bench section to 3/4 circle. Hand tighten only!

#9 Once everything is straight and aligned properly, Mechanically tighten all sections.

#10 Carefully inspect the bench again to make sure that all Curved sections are aligned and evenly spaced.

#11 Permanently affix to ground. Consult local codes for regulations. Anchor bolts are not provided.

NOTE: It is important not to tighten the hardware too much in Steps 2-8 to allow for potential minor adjustments and / or corrections.

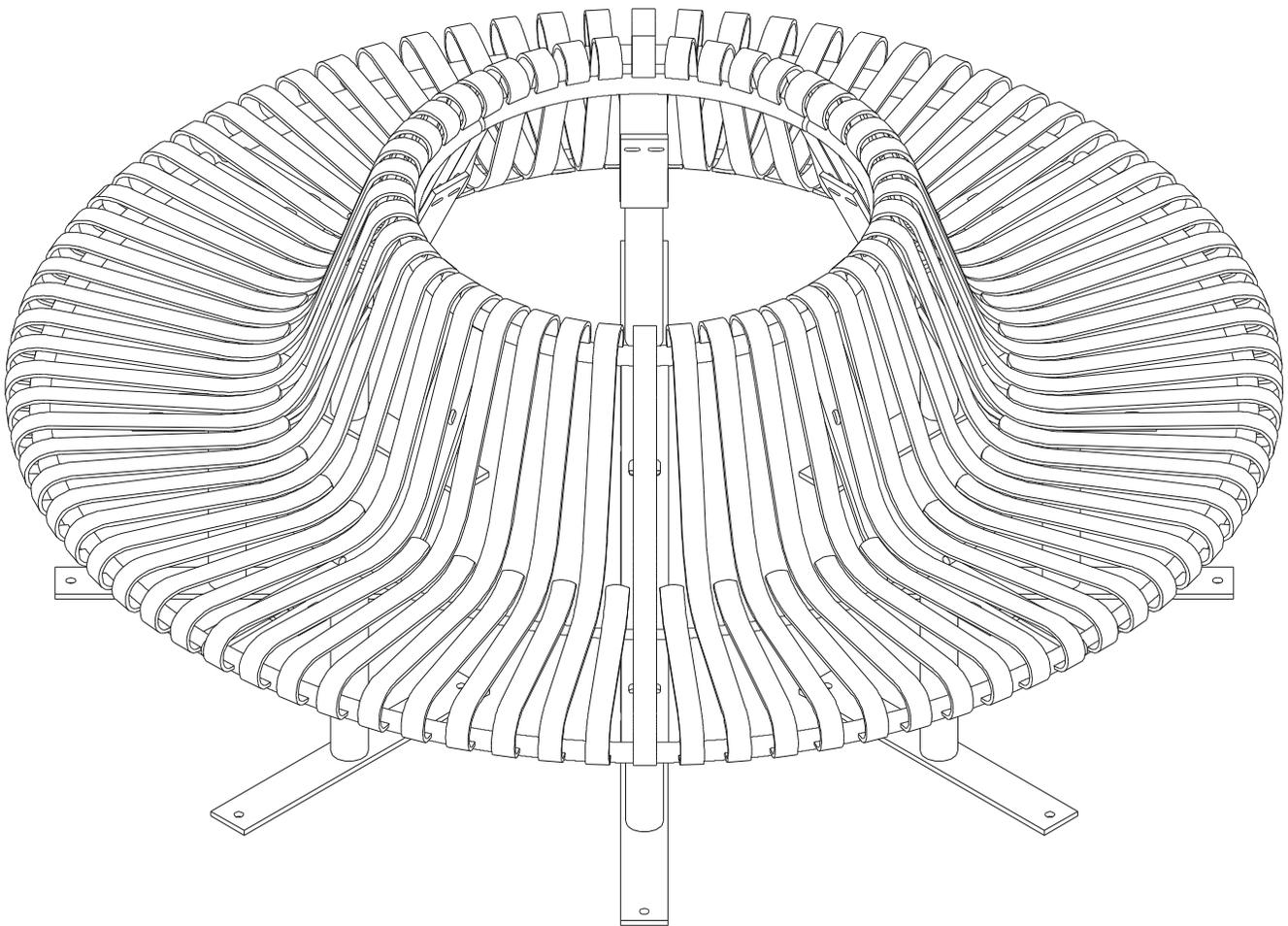


VICTOR STANLEY, INC.
-Manufacturers of Quality Site Furnishings since 1962-

NRB-4 STEELSITES™ SERIES
ASSEMBLY INSTRUCTIONS

NRB-4 STEELSITES™ SERIES FINAL PRODUCT

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