



Create a timeless moment.®

ENVIRONMENTAL COMMITMENT

Victor Stanley is an American manufacturer of world class, high quality site furnishings since 1962. Our collections include smart litter receptacles (which use our Relay Sensor and Service to enable efficient collection routing), benches, tables, chairs, ash urns, planters, tree guards, bike racks & bollards. Through carefully integrated design and innovative use of materials and technology, we have committed ourselves to manufacturing durable, attractive, strong, comfortable and environmentally sustainable site furniture.

From design to production, Victor Stanley continually strives to reduce the energy and resource demands of our manufacturing process. We utilize thousands of tons of recycled material each year to help conserve our planet's natural resources. Our commitment to energy efficiency has resulted in a huge long-term investment in technology and equipment, reducing our net impact on energy resources.



RB-28 benches and S-424 receptacles are made of 98% recycled domestic steel. Quebec, Canada.

2103 Brickhouse Road, Dunkirk, MD 20754 1.800.368.2573 (USA+Canada) TEL 301.855.8300 VICTORSTANLEY.COM



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ENVIRONMENTAL EFFORTS

RECYCLED STEEL

100% of our A36 steel bar material is from domestic (USA) electric furnace mills. At least 98% of the mills' steel composition is obtained from recycled scrap metal.

RECYCLED PLASTIC SLATS

The primary raw material used in recycled plastic production is HDPE recycled resin. 80% of the total raw material is either pre-consumer recycled plastic or closed loop recycling.

LIDS & LINERS

Our high-strength plastic lids are made from 75% recycled content, by weight. Our standard full and Half-Moon black plastic liners are made primarily of recycled plastic resin.

POWDER COATING

Our powder coating is done in-house through the use of four complete powder coating systems. Each system uses extremely high efficiency catalytic gas infrared ovens, which use far less energy than conventional hot air ovens. They produce no harmful products of combustion, with water vapor as their only emission. The entire process utilizes no toxic solvents and represents our ongoing commitment to operating a modern, effective manufacturing process in a responsible and environmentally sound manner.

LONG LIFE, LOW MAINTENANCE

Our products are designed to survive and thrive in urban environments. All of our steel products are coated with a polyester powder coating, which provides a low maintenance, high-durability protective layer. This means less labor, energy and material will be spent on replacements in the long run.

PACKAGING AND OTHER COMPONENTS

Wherever possible, we request that suppliers provide high recycled content products, including packaging components where feasible.

PROCESS HEAT

Excess heat from our powder-coat ovens is circulated throughout our factories during cold weather, significantly reducing our energy requirements for heating.

SKYLIGHTS

We have installed skylights in both manufacturing facilities, utilizing natural light to augment and improve the factory working environment.

WELDING ROBOTS

Our twelve state-of-the-art robots are programmed with welding routines that offer clean, consistent welds every time, allowing us to manufacture our high quality products efficiently and quickly.

ELECTRIC VEHICLES

We have eight rechargeable electric vehicles and two electric lifts for use around our facilities.

EMPLOYEE RECYCLING PROGRAM

Our facilities house four recycling stations and personal bins to encourage employee recycling.

PAPERLESS TECHNOLOGY

Digitizing documents and processes has resulted in a 75% decrease in our overall paper use.

ENERGY EFFICIENT COMPUTER SYSTEMS

LCD monitors and energy efficient desktops as well as laptops are a company standard.

ECO-FRIENDLY VEHICLES

We have a corporate arrangement with AVIS so that all employees in need of a rental car will always get a hybrid or the greenest available rental car.

For more information on green products and product options, visit victorstanley.com

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